

Date: Thursday, 20/11/2008 3:35:17 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 206 L WEB	
Job Number	: 43665		Part Number	: D26547	
Estimate Number	: 10722		Drawing Number	: D2654 REV E1	
P.O. Number	:		Project Number	: N/A	
This Issue	: 20/11/2008	S.O. No. :	Drawing Revision	: E1	
Prsht Rev.	:	NC	Material	:	
First Issue	: / /	Type : SKIDTUBES	Due Date	: 27/11/2008	Qty: <i>8</i>
Previous Run	: 43507		Um:	Each	
Written By	:				
Checked & Approved By	<i>JWD 08.11.20</i>				
Comment	: Est Rev:D 99.02.04 Fixed typo, Changed procedure DM				
	Est Rev:E 06.04.05 Added level21		EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D26007140	EXT. "I BEAM" THICK	<i>6PCS</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)	<i>AWM</i> <i>8-11-20</i>
		Pick:	
	Qty	Part Number	Description
	1	D2600-7- 140	Web
2.0	SKIDTUBES 1	SKIDTUBES RESOURCE 1	<i>6PCS</i>
		Comment: LANDING GEAR RESOURCE 1	<i>AWM</i> <i>8-11-21</i>
		1-Cut D2600-7 to length as per Dwg D2654	
		2-Drill pilot holes in web using drill jig DT 8018-7 as perDwg D2654	
		3-Using the uni-bit, open holes to finish size as per Dwg D2654	
		4-Deburr holes and ends	
3.0	QC5	INSPECT WORK TO CURRENT STEP	<i>80011121.48</i>
		Comment: INSPECT WORK TO CURRENT STEP	
4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1	<i>8</i>
		Comment: HAND FINISHING RESOURCE #1	
		Chemical Conversion Coat as per QSI 005 4.1	

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 206 L WEB

Job Number: 43665

Part Number: D26547

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

② 11-11-23

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: LG

SL 8-11-23

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/2008

Job Completion



MF 08-11-24

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng		Sign & Date			

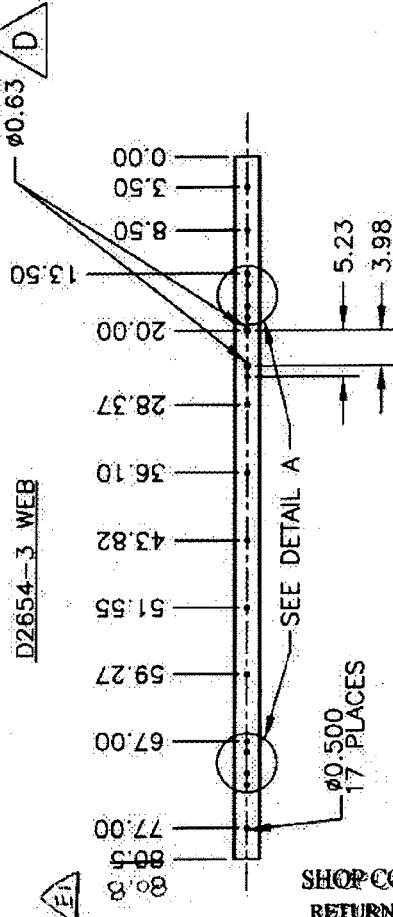
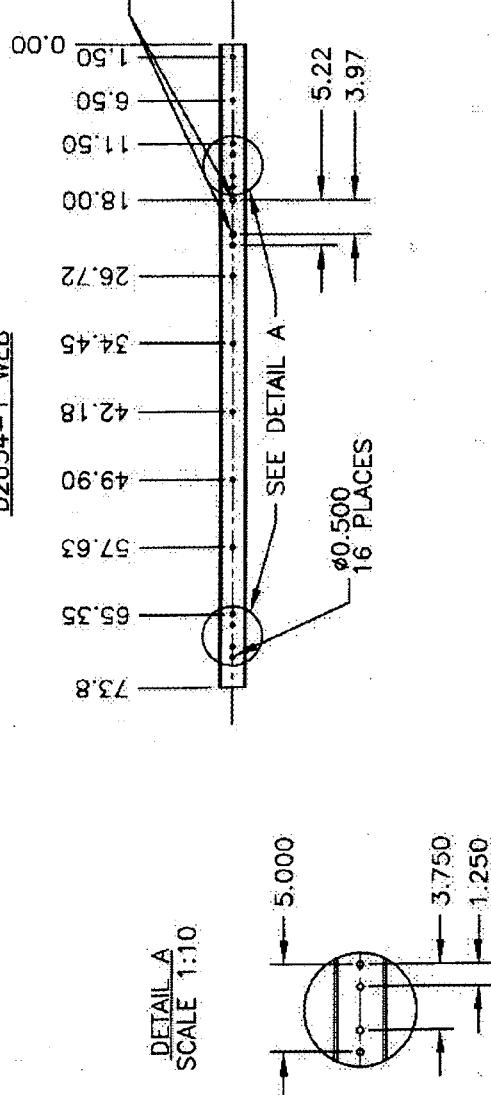
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. PORT HADLOCK, WA
CHECKED	APPROVED	DRAWING NO. REV. E D2654
DATE		SHEET 1 OF 2
04.05.26		TITLE SCALE WEB 1:20
A	97.03.25	NEW ISSUE
B	97.06.26	ALTER HOLE PATRN., 0.500 WAS 0.438
C	97.10.29	CHANGED HOLE PATTERN
D	98.01.15	CHW HOLES CHANGED TO \varnothing 0.63
E	04.05.26	CHANGE LENGTHS, REFORMAT
E1	04.08.04	PER TOOLING, 80.8 WAS 80.5

RELEASED
04.06.22

D2654-1 WEB



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MAKE FROM D2600-5-108 EXTRUSION
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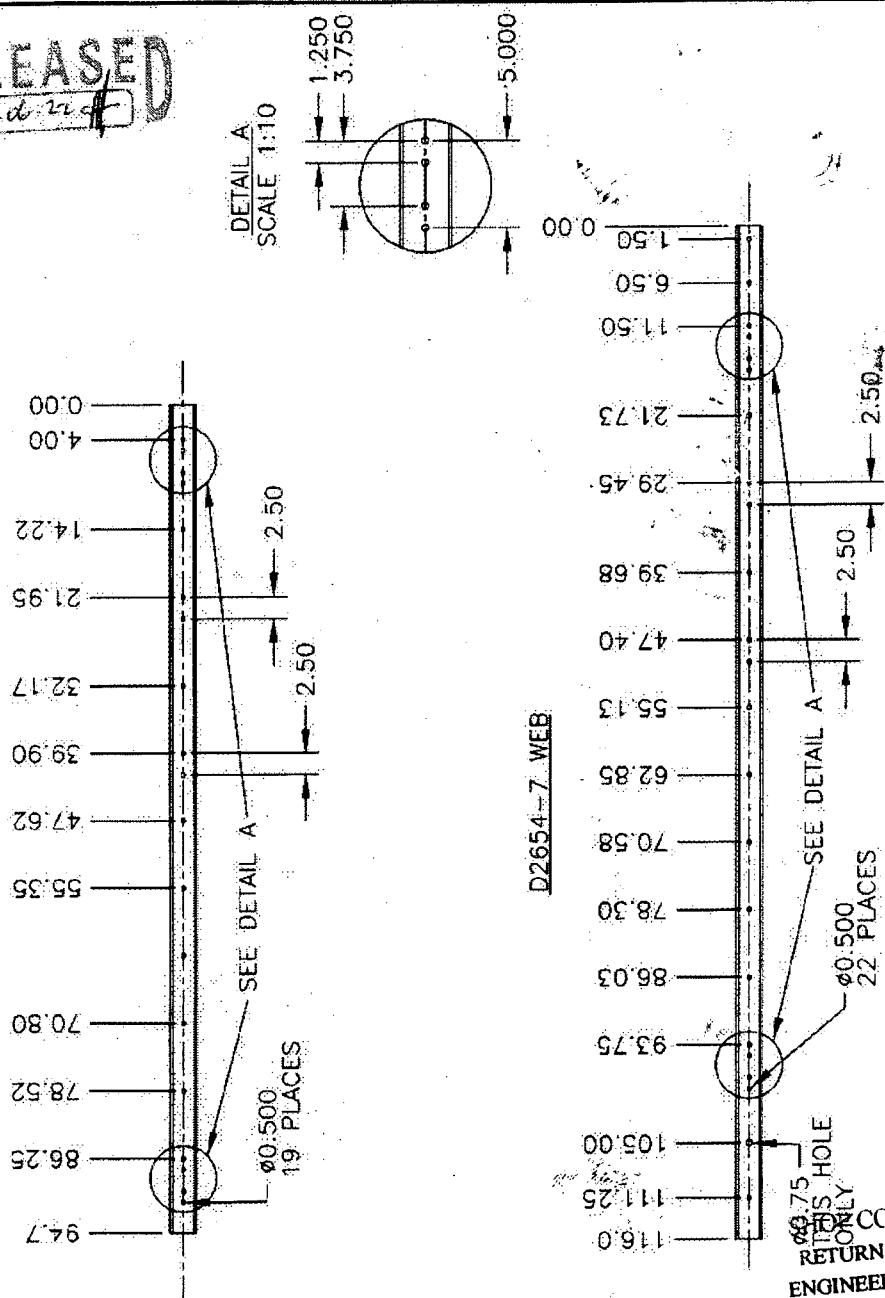


10 COPY
C-100

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.
CHECKED	APPROVED	DRAWING NO. D2654
DATE		REV. E
04.05.26		SHEET 2 OF 2
		SCALE 1:20

RELEASED
04.05.26

D2654-5 WEB



MAKE FROM D2600-7-125 EXTRUSION
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